

Work Order ID 105932

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Item ID: D2579 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: CROSSBOLT SPACER
 Start Date: 8/26/13 Start Qty: 50.00 *50* Cust Item ID:
 Required Date: 9/09/13 Req'd Qty: 50.00 *50* Customer:
 Reference:

Approvals: Process Plan: MCS Date: 13-08-26 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2579	Rev E

100	Hardinge CNC LATHE SMALL	0.00							
100									
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	Machine as per Folio FA245								

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

SLB-8-28

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Item Name: CROSSBOLT SPACER

Start Date: 8/26/13 Start Qty: 50.00 *50* Cust Item ID:

Required Date: 9/09/13 Req'd Qty: 50.00 *50* Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125		0.00							
125						50	0	383-0209	
Skidtubes	Memo	0.00							
Skidtubes	1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.								
130	Identify as per dwg & Stock Location. <u>LG</u>	0.00							
130						50	0	383-0209	
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

13/9/13

10/3-02-9

Picklist Print

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Parent Item: D2579

D2579

Parent Item Name: CROSSBOLT SPACER

Start Date: 8/26/13

Required Date: 9/09/13

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP E02.06.17Now turned on CobraNG
IPP F 07.07.06 rev-E dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	141.3260	0.3583	18.85789			

M6061T6T0 500W 058

6061-T6 RD Tube .500 x.058W

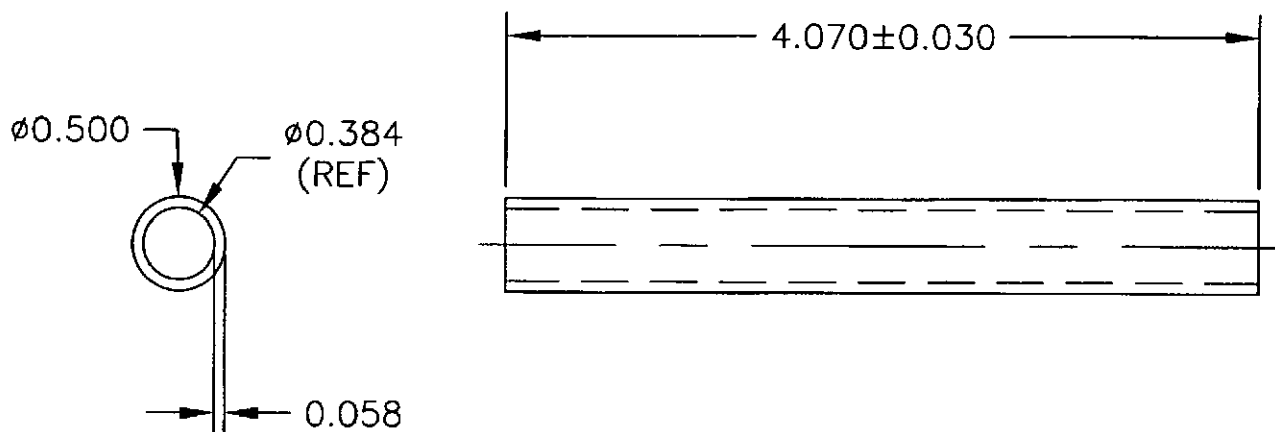
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT014	141.326	
117084	46.494	
117890	0.2	
119160	3.828	
120935	13.48	
122051	30.424	
122312	8	
X 124768	38.9	

18.85

ET 13/08/27

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

RELEASED
07.06.28**D2579 CROSS BOLT SPACER****D2579 CROSS BOLT SPACER**

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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